Chemtronics

SAFETY DATA SHEET

Flux-Off® No Clean Plus

Section 1. Identification

Product identifier : Flux-Off® No Clean Plus

Product code : ES896B, ES1696

Chemical name : Flux-Off® No Clean Plus Flux Remover

Other means of : ES896B, ES1696 Aerosol 'No-Clean' Flux Removing Solvent

identification Industrial/Professional use

Product type : Aerosol.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details : Manufacturer

Chemtronics

8125 Cobb Center Drive Kennesaw, GA 30152

Tel. 770-424-4888 or toll free 800-645-5244

Distributor

EMX Enterprises LTD 250 Granton Drive Richmond Hill, ONT Canada L4B 1H7 905-764-0040

Emergency telephone number (with hours of

operation)

: Chemtrec - 1-800-424-9300 or collect 703-527-3887

24/7

Section 2. Hazard identification

Classification of the substance or mixture

: FLAMMABLE AEROSOLS - Category 1
GASES UNDER PRESSURE - Compressed gas

EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms







Signal word : Danger

Hazard statements: Extremely flammable aerosol.

Pressurized container: may burst if heated.

Contains gas under pressure; may explode if heated.

Causes serious eye irritation.

Precautionary statements

Prevention

: Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Wash hands thoroughly after handling. Do not pierce or burn,

even after use.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get

medical attention.

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Section 2. Hazard identification

Storage

: Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F. Store in a well-ventilated place.

Disposal

: Not applicable.

Supplemental label

elements

: Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 42%

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Chemical name

: Flux-Off® No Clean Plus Flux Remover

Other means of identification

: ES896B, ES1696 Aerosol 'No-Clean' Flux Removing Solvent

Industrial/Professional use

Ingredient name	% (w/w)	CAS number
acetone	30 - 60	67-64-1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact

: Causes serious eye irritation.

Inhalation

: No known significant effects or critical hazards. Can cause central nervous system

(CNS) depression.

Skin contact

: May cause skin irritation.

Ingestion

: Do not ingest. If swallowed then seek immediate medical assistance.

Over-exposure signs/symptoms

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Section 4. First-aid measures

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : Adverse symptoms may include the following:

Ingestion Seek medical attention.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It

may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

: None known.

Specific hazards arising from the chemical

Extremely flammable aerosol. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed. Runoff to sewer may create fire or explosion hazard. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

Decomposition products may include the following materials: carbon dioxide

carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk.

Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

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Section 6. Accidental release measures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways. drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Protect from sunlight. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination.

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
acetone	CA Alberta Provincial (Canada, 4/2009). 15 min OEL: 1800 mg/m³ 15 minutes. 15 min OEL: 750 ppm 15 minutes. 8 hrs OEL: 1200 mg/m³ 8 hours. 8 hrs OEL: 500 ppm 8 hours. CA British Columbia Provincial (Canada, 5/2015). STEL: 500 ppm 15 minutes. TWA: 250 ppm 8 hours. CA Ontario Provincial (Canada, 7/2015). STEL: 750 ppm 15 minutes. TWA: 500 ppm 8 hours. CA Quebec Provincial (Canada, 1/2014). STEV: 2380 mg/m³ 15 minutes. STEV: 1000 ppm 15 minutes. TWAEV: 1190 mg/m³ 8 hours. TWAEV: 500 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 750 ppm 15 minutes. TWA: 500 ppm 8 hours.

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

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Section 8. Exposure controls/personal protection

Body protection : Personal protective equipment for the body

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be

selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the

appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important

aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Aerosol.]

Color : Clear. Colorless.

Odor : Hydrocarbon. [Slight]

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : 50°C (122°F)

Flash point : Closed cup: <-18°C (<-0.4°F) [Tagliabue.]

Evaporation rate : >1 (butyl acetate = 1)

Flammability (solid, gas) : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure : 28.5 kPa (214 mm Hg) [room temperature]

: 22.87 kJ/g

Vapor density : >1 [Air = 1]
Relative density : 0.71

Solubility : Not available.

Solubility in water : Not available.

Partition coefficient: n- : Not available.

octanol/water

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Not available.

Flow time (ISO 2431) : Not available.

Type of aerosol : Spray

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

Heat of combustion

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame).

Incompatible materials: No specific data.

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Section 10. Stability and reactivity

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
acetone	LD50 Oral	Rat	5800 mg/kg	-

<u>Irritation/Corrosion</u>

Product/ingredient name	Result	Species	Score	Exposure	Observation
acetone	Eyes - Mild irritant	Human	-	186300 parts per million	-
	Eyes - Mild irritant	Rabbit	_	10 microliters	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	_	20 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	395 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact

: Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards. Can cause central nervous system

(CNS) depression.

Skin contact: May cause skin irritation.

Ingestion: Do not ingest. If swallowed then seek immediate medical assistance.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: Adverse symptoms may include the following:

Ingestion Seek medical attention.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
acetone	Acute EC50 20.565 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 6000000 µg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 10000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 5600 ppm Fresh water	Fish - Poecilia reticulata	96 hours
	Chronic NOEC 4.95 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.016 ml/L Fresh water	Crustaceans - Daphniidae	21 days
	Chronic NOEC 0.1 ml/L Fresh water	Daphnia - Daphnia magna - Neonate	21 days
	Chronic NOEC 5 µg/l Marine water	Fish - Gasterosteus aculeatus - Larvae	42 days

Persistence and degradability

Section 12. Ecological information

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
acetone	-0.23	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	TDG	DOT	ADD/DID	IMDG	IATA
	Classification	Classification	ADR/RID	IMDG	IATA
UN number	UN1950	UN1950	1950	1950	ID8000
UN proper shipping name	Aerosols, flammable	Aerosols, flammable	Aerosols, flammable (acetone, hexane)	Aerosols, flammable	Consumer commodity ID8000
Transport hazard class(es)	2.1	ORM-D	2	2.1	9
Packing group	-	-	-	-	-
Environmental hazards	Yes.	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Additional information	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2. 13-2.17 (Class 2),	Reportable quantity 10000 lbs / 4540 kg [1689.2 gal / 6394.4 L] Package sizes shipped in quantities less	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

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Flux-Off® No Clean Plus **Section 14. Transport information** 2.7 (Marine than the product pollutant mark). reportable **Tunnel code** quantity are not (D) The marine subject to the RQ pollutant mark is (reportable not required when quantity) transported by transportation road or rail. requirements. Limited quantity

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and

: Not available.

Section 15. Regulatory information

Canadian lists

the IBC Code

Canadian NPRI : The following components are listed: Volatile organic compounds; Hexane;

Hexane; Hexane; Methanol

CEPA Toxic substances: The following components are listed: Volatile organic compounds; Carbon dioxide

Canada inventory : All components are listed or exempted.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.
China : All components are listed or exempted.
Europe : All components are listed or exempted.

Japan : Japan inventory (ENCS): All components are listed or exempted.

Japan inventory (ISHL): Not determined.

Malaysia : Not determined.

New Zealand: All components are listed or exempted.Philippines: All components are listed or exempted.Republic of Korea: All components are listed or exempted.Taiwan: All components are listed or exempted.

Turkey: Not determined.

United States : All components are listed or exempted.

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Section 16. Other information

History

Date of printing : 1/5/2021

Date of issue/Date of : 1/5/2021

revision

Date of previous issue : 5/9/2019

Version : 3

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

HPR = Hazardous Products Regulations

Procedure used to derive the classification

Classification	Justification
GASES UNDER PRESSURE - Compressed gas	On basis of test data On basis of test data Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot quarantee that these are the only hazards that exist.

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